

Dongfeng Cummins

Technical Operations



ENGINE MODEL: 6CTA8.3-C230
CURVE & DATASHEET: FR91498

Rev00 Feb 15, 2005



DONGFENG CUMMINS ENGINE Co.,LTD
Xiangfan, Hubei Province, China

Engine Performance Curve

Basic Engine Model:
6CTA8.3-C230

Engine Family:
D41

CPL Code:
0399

Curve Number:
FR91498

Date:
2005-04

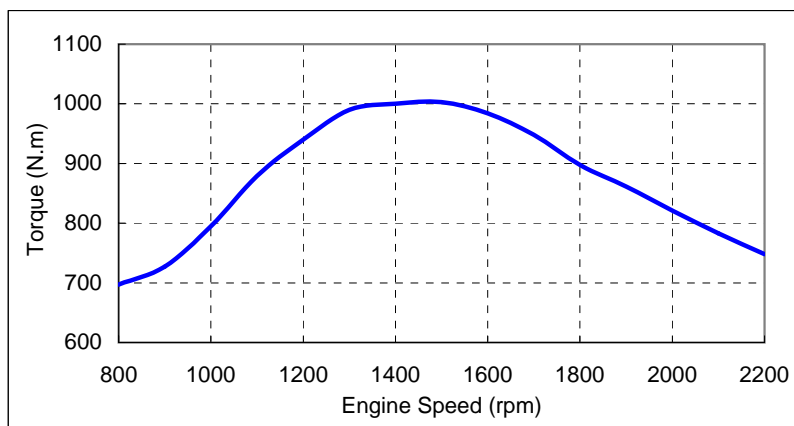
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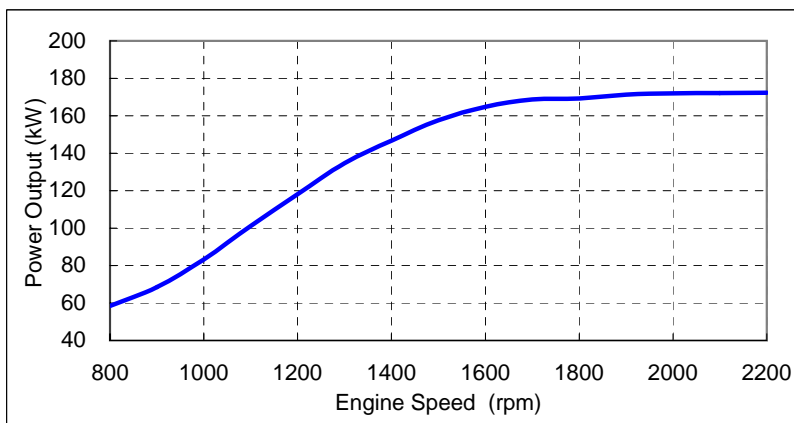
Displacement: **8.3 L** Aspiration: **Turbocharged & Aftercooled**
Bore: **114 mm** kW (BHP) @ RPM
Stroke: **135 mm** No. of Cylinders: **6** **172(230) 2200**
Emission Control: Fuel System: **Weifu PW2000/RSV** **8% Governor Regulation**

All data are based on the engine operating with fuel system, water pump, lubricating oil pump, and 250 mm H₂O inlet air restriction and with 50 mm Hg exhaust restriction; not included are alternator, fan, optional equipment and driven components.

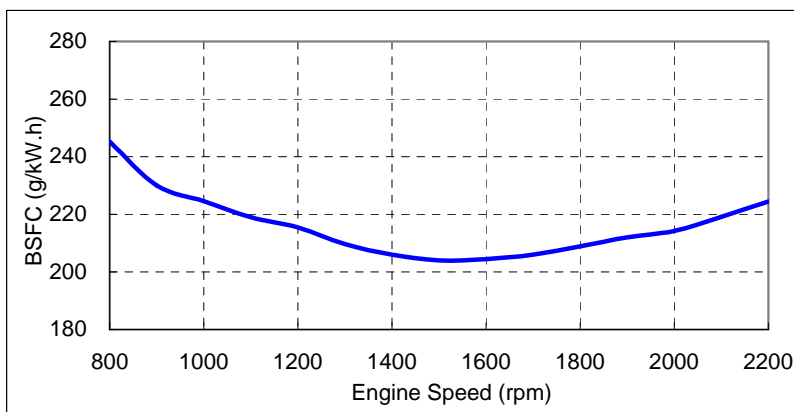
Performance Curve



TORQUE	
rpm	N.m
800	697
1000	795
1200	940
1400	1000
1500	1003
1700	948
1800	898
1900	861
2100	783
2200	748



POWER OUTPUT	
rpm	kW
800	58
1000	83
1200	118
1400	147
1500	158
1700	169
1800	169
1900	171
2100	172
2200	172



FUEL CONSUMPTION	
rpm	g/kW.h
800	245
1000	225
1200	215
1400	206
1500	204
1700	206
1800	209
1900	212
2100	219
2200	224



ENGINE MODEL:	6CTA8.3-C230	CPL NUMBER:	0399	DATA:	2005-04-15
CONFIGURATION NUMBER:	D413061CX02	PERFORMANCE CURVE:	FR91498		
AFTERCOOLED SYSTEM:	JWAC	RATED POWER:	230 bhp @ 2200 rpm		
FUEL SYSTEM:	Weifu PW2000/RSV		172 kW @ 2200 rpm		

GENERAL ENGINE DATA

Engine Wet Weight (Pricing Configuration)	-kg	637
Moment of Inertia of Rotating Components(Excluding Flywheel)	-kg-m ²	0.37
Center of Gravity from Front Face of Block	-mm	427
Center of Gravity above Crankshaft Centerline	-mm	163

ENGINE MOUNTING

Maximum (Static) Bending Moment at Front Support Mounting Surface	-N.m	495
Maximum (Static) Bending Moment at Side Pad Mounting Surface	-N.m	TBD
Maximum (Static) Bending Moment at Rear Face of Block	-N.m	1356
Moment of Inertia of Complete Engine		
- Roil Axis	-kg-m ²	23.6
- Pitch Axis	-kg-m ²	65.2
- Yaw Axis	-kg-m ²	55.9

EXHAUST SYSTEM

Maximum Back Pressure	-mmHg	76
Exhaust Pipe Size Normally Acceptable	-mm	75
Maximum Static Supported Weight at the Turbocharger Outlet Flange	-N.m	22.7
Exhaust Manifold Insulation Acceptable	-Yes/No	No
Turbocharger Insulation Acception	-Yes/No	No

AIR INTAKE SYSTEM

Maximum Intake Air Restriction with Heavy Duty Air Cleaner		
-Clean Element	-mmH ₂ O	381
-Dirty Element	-mmH ₂ O	635
Minimum Dirt Holding Capacity with Heavy Duty Air Cleaner	-g/litre/sec.	53
Maximum Temperature Rise from Ambient to the Inlet of the Turbocharger	-°C	17
Maximum Pressure Drop from the Turbocharger Outlet to the Intake Manifold	-kPa	TBD

LUBRICATION SYSTEM

Normal Operating Oil Pressure Range	-kPa	276 - 345
Maximum Lube Oil Flow for Engine Accessories	-litre/min.	7.6
Maximum Sump Oil Temperature	-°C	121
Minimum Engine Oil Pressure for Engine Protection Devices:		
-At Rated Speed and Load	-kPa	276
-At Torque Peak Speed and Load	-kPa	207
-At Low Idle	-kPa	69
Minimum Required Lube System Capacity - Sump plus Filters	-litre	21.9
By-pass Filtration Required	-Yes/No	Yes
Angularity of Standard Oil Pan:(Values stated are for intermittent operation only):OP		
-Front Down	- degrees	45
-Front Up	- degrees	45
-Side to Side	- degrees	45

NOTE: Conditions refer to rated power and speed unless otherwise noted.

TBD - To Be Determined

N/A - Not Applicable

COOLING SYSTEM

Coolant Capacity - Engine Only	-litre	9.8
Maximum Engine Cooling Circuit External Resistance	-kPa	34
Minimum Pump Inlet Pressure with Open Thermostat and no Pressure Cap	-mmHg	TBD
Maximum Static Head of Coolant Above Engine Crankshaft Centerline	-m	TBD
Standard (modulating) Thermostat Range	-°C	79 - 91
Maximum Block Coolant Pressure with Closed Thermostat and no Pressure Cap	-kPa	276
Minimum Pressure Cap	-kPa	50
Maximum Engine Coolant Temperature at Engine Outlet	-°C	98.9
Maximum Engine Coolant Temperature for Engine Protection Devices	-°C	104.4
Minimum Engine Coolant Temperature at.....	-°C	79.4
Minimum Fill Rate	-litre/min.	19
Maximum Initial Fill Time	-min.	5
Minimum Coolant Expansion Space	- %	6
Maximum Deaeration Time	-min.	25
Minimum Drawdown	- %	11%
(Drawdown Must Exceed the Volume Not Filled at Initial Fill & Must Not Include Expansion Space)		
Fan-on Engine Coolant Outlet Temperature	-°C	93
Shutter Opening Coolant Outlet Temperature	-°C	93
Shutter Opening Intake Manifold Air Temperature	-°C	N/A

CRANKING SYSTEM

	12 Volt	24 Volt
Minimum Battery Capacity - Cold Soak at -18°C or Above		
-Engine Only - Cold Cranking Amperes	-CCA	1250 625
-Engine Only - Reserve Capacity	-min.	360 180
Maximum Starting Circuit Voltage Drop @ --- Amperes	-Volts	TBD
Minimum Ambient Temperature for Unaided Cold Start	-°C	-12
Minimum Cranking Speed Required for Unaided Cold Start	-rpm	120
Breakaway Torque at Minimum Unaided Start Temperature	-N.m	1051
Cranking Torque at Minimum Unaided Start Temperature.....	-N.m	508
Cranking Torque at -10°C.....	-N.m	TBD

FUEL SYSTEM

Maximum Fuel Flow on the Supply Side of the Fuel Pump	-litre/hr.	300
Maximum Fuel Inlet Restriction		
-with clean fuel filter	-mmHg	102
-with dirty fuel filter	-mmHg	203
Maximum Fuel Drain Restriction		
-with check valves	-mmHg	510
-less check valves.....	-mmHg	TBD
Maximum Fuel Inlet Temperature	-°C	71
Minimum Fuel Tank Air Venting Capability Required at 6 inH ₂ O Back Pressure	-litre/hr.	340

NOTE: Conditions refer to rated power and speed unless otherwise noted.

TBD - To Be Determined

N/A - Not Applicable

Minimum Low Idle Speed	-rpm	900
Maximum Governed Speed.....	-rpm	2460
Maximum Overspeed Capability	-rpm	3750
Closed Throttle Torque @ 700 rpm (for 900 rpm Low Idle Speed)	-N.m	233
Minimum Combined Converter and Hydraulic Stall Speed	-rpm	1600
Crankshaft Thrust Bearing Load Limit		
-Maximum Intermittent	-N	1627
-Maximum Continuous	-N	1085

EMISSIONS

Estimated Free Field Sound Pressure Level At 15m and Full Load Governed Speed

(Excludes Noise from Intake, Exhaust, Cooling System and Driven Components)

-Right Side	-dBa	83
-Left Side	-dBa	83
-Front	-dBa	82
-Rear	-dBa	TBD

Gaseous Emissions per ISO 8178:

-NOx.....	g/kW.h	TBD
-HC.....	g/kW.h	TBD
-CO.....	g/kW.h	TBD
-Particulates.....	g/kW.h	TBD

Fuel Rating Option used for these Data: FR91498

Engine Speed.....	-rpm
Gross Power Output.....	-kW
Torque	-N.m
Intake Manifold Pressure	-kPa
Motoring Friction Horsepower	-kW
Turbocharger Compressor Outlet Pressure	-kPa
Intake Air Flow	-litre/sec.
Exhaust Gas Flow	-litre/sec.
Turbocharger Compressor Outlet Temperature	-°C
Exhaust Gas Temperature - Dry Stack	-°C
Heat Rejection to Ambient (Dry Manifold)	-kW
Heat Rejection to Coolant (Dry Manifold)	-kW
Heat Rejection to Fuel	-kW
Engine Coolant Flow	-litre/sec.
@ External Cooling Circuit Resistance	-kPa△ P
Altitude Limitations:	
-Intermittent.....	-m
-Continuous.....	-m
Steady State Smoke	-Bosch

RATED	MAXIMUM POWER POINT	PEAK TORQUE
2200		1500
172		157
744		1000
151		130
TBD		TBD
155		131
286		185
754		521
TBD		TBD
478		516
TBD		TBD
108.3		83.4
TBD		TBD
5.0		3.4
34.5		17.3
TBD		TBD
3000		3000
1.5		2.0

NOTE: Conditions refer to rated power and speed unless otherwise noted.

TBD - To Be Determined

N/A - Not Applicable